



# ***Patient Adherence***

*Learn best practices on how to engage the patient in improving health outcomes from the nation's leading healthcare companies.*

**Monday, July 14, 2014**  
**12:00 pm**  
**Capitol Visitor Center HVC 201**  
Agenda

## Welcome

Debbie Witchey  
Executive Vice President  
Healthcare Leadership Council

## Panel: Patient Adherence Best Practices

Renee Selman  
President  
**Adheris Health (a division of inVentiv Health)**

Suzanne Wilmot  
Director Patient Adherence  
U.S. Managed Markets  
**Novartis Pharmaceuticals Corporation**

Peter Begans  
Senior Vice President, Public and Government Affairs  
**SCAN Health Plan**

Charlie John  
Pharmacy Supervisor  
**Walgreens**

## Questions & Answers